

PASSAP®

Rules for Passap Duomatic knitting machines

Before moving the lock on the needle beds, return all latch needles and pushers into Neutral Position.

Never force the lock!

If you notice a resistance, take out strippers and feeding eyelet, set lock to G-X/G-X and only then move it further.

The edge springs must be set over closed latch needles only.

Never turn the racking handle by force!

If you notice a resistance turn it slightly backwards. It might happen that you have surpassed the end position.

Attention with the needle position!

Needle facing channel = handle up

Needle facing tooth = handle down.

How to change a latch needle?

Before removing a defective needle either close latch or break off needle head completely.

Before inserting needle, open its latch.

Lock without yarn

When the N-X lever is at X and there is a feeding eyelet in the lock, never move the lock over the needles without yarn in it. Exception : Position GX.